

# Product data sheet

Specifications



## integrated drive ILA with servo motor - 24..48 V - EtherNet/IP - indus connector

ILA2K571PC2A0

**Product availability: Non-Stock - Not normally stocked in distribution facility**

### Main

Range of Product	Lexium integrated drive
Product or Component Type	Motion integrated drive
Device short name	ILA
Motor Type	AC Synchronous Servo Motor
Number of motor poles	6
Phase	Single phase
[Us] rated supply voltage	48 V 24 V
Network type	DC
Communication interface	Ethernet/IP, Integrated
Length	7.5 in (189.3 mm)
Winding type	Medium speed of rotation and medium torque
Electrical Connection	Industrial connector
Holding brake	Without
Gear box type	Without
Nominal speed	3200 rpm 24 V 5100 rpm 48 V
Nominal torque	3.89 lbf.in (0.44 N.m)

### Complementary

Transmission Rate	125, 250, 500 kbauds
Mounting Support	Flange
Motor flange size	2.2 in (57 mm)
Number of motor stacks	1
Centring collar diameter	2.0 in (50 mm)
centring collar depth	0.06 in (1.6 mm)
Number of mounting holes	4
Mounting holes diameter	0.2 in (5.2 mm)
Circle diameter of the mounting holes	2.6 in (66.6 mm)
Feedback type	Multi turn encoder
Shaft end	Untapped
Second shaft	Without second shaft end

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

<b>Shaft diameter</b>	0.4 in (9 mm)
<b>Shaft length</b>	0.8 in (20 mm)
<b>Supply voltage limits</b>	18...55.2 V
<b>Current consumption</b>	5000 mA maximum continuous 7000 mA peak
<b>Associated fuse rating</b>	16 A
<b>Commissioning interface</b>	RS485 Modbus TCP 9.6, 19.2 and 38.4 kbauds)
<b>Input/output type</b>	4 signals (each be used as input or output)
<b>Voltage state 0 guaranteed</b>	-3...4.5 V
<b>Voltage state 1 guaranteed</b>	15...30 V
<b>Discrete input current</b>	10 mA at 24 V safety input 2 mA at 24 V 24 V signal interface
<b>Discrete output voltage</b>	23...25 V
<b>Maximum switching current</b>	100 mA per output 200 mA total
<b>Protection Type</b>	Safe torque off Short circuit of the output voltage Overload of output voltage
<b>Peak stall torque</b>	5.49 lbf.in (0.62 N.m)
<b>Continuous stall torque</b>	3.89 lbf.in (0.44 N.m)
<b>Speed feedback resolution</b>	16384 points/turn x 4096 turns
<b>Accuracy error</b>	+/- 0.05 °
<b>Rotor inertia</b>	0.095 kg.cm²
<b>Maximum radial force Fr</b>	89 N
<b>Maximum axial force Fa</b>	104 N force pressure) 104 N tensile force)
<b>Service life in hours</b>	20000 h bearing
<b>Marking</b>	CE
<b>type of cooling</b>	Natural convection
<b>Net Weight</b>	3.09 lb(US) (1.4 kg)

## Environment

<b>Standards</b>	IEC 50178 IEC 60072-1 EN 61800-3 : 2001-02 IEC 61800-3 IEC 61800-3, Ed 2 EN 61800-3:2001, second environment IEC 50347
<b>Product Certifications</b>	cUL TÜV UL
<b>Ambient air temperature for operation</b>	104...131 °F (40...55 °C) (with power derating of 2 % per °C) 32...104 °F (0...40 °C) (without derating)
<b>Permissible ambient air temperature around the device</b>	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
<b>Ambient Air Temperature for Storage</b>	-13...158 °F (-25...70 °C)
<b>Operating altitude</b>	<= 3280.84 ft (1000 m) without derating

<b>Relative humidity</b>	15...85 % without condensation
<b>Vibration resistance</b>	20 m/s <sup>2</sup> 10...500 Hz) 10 cycles IEC 60068-2-6
<b>Shock resistance</b>	150 m/s <sup>2</sup> 1000 shocks IEC 60068-2-29
<b>IP degree of protection</b>	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

## Ordering and shipping details

<b>Category</b>	US1PC5618288
<b>Discount Schedule</b>	PC56
<b>GTIN</b>	3606485204482
<b>Returnability</b>	No
<b>Country of origin</b>	DE

## Packing Units

<b>Unit Type of Package 1</b>	PCE
<b>Nbr. of units in pkg.</b>	1
<b>Package 1 Height</b>	3.15 in (8.0 cm)
<b>Package 1 Width</b>	7.28 in (18.5 cm)
<b>Package 1 Length</b>	13.98 in (35.5 cm)
<b>Package weight(Lbs)</b>	3.7 lb(US) (1.7 kg)

## Contractual warranty

<b>Warranty</b>	18 months
-----------------	-----------



## Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

### Environmental footprint

Carbon footprint (kg CO<sub>2</sub> eq, Total Life cycle) **493**

Environmental Disclosure [Product Environmental Profile](#)

## Use Better

### Materials and Substances

Packaging made with recycled cardboard **Yes**

Packaging without single use plastic **No**

[EU RoHS Directive](#) **Pro-active compliance (Product out of EU RoHS legal scope)**

REACH Regulation [REACH Declaration](#)

California proposition 65 **WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](#)**

PVC free **Yes**

## Use Again

### Repack and remanufacture

Circularity Profile [End of Life Information](#)

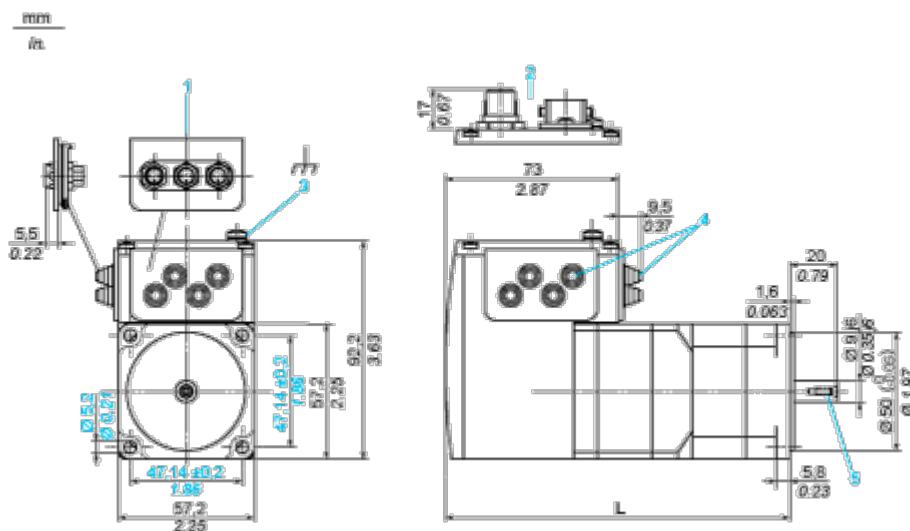
Take-back **No**

WEEE **The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.**

## Dimensions Drawings

## Integrated Drive without Holding Brake

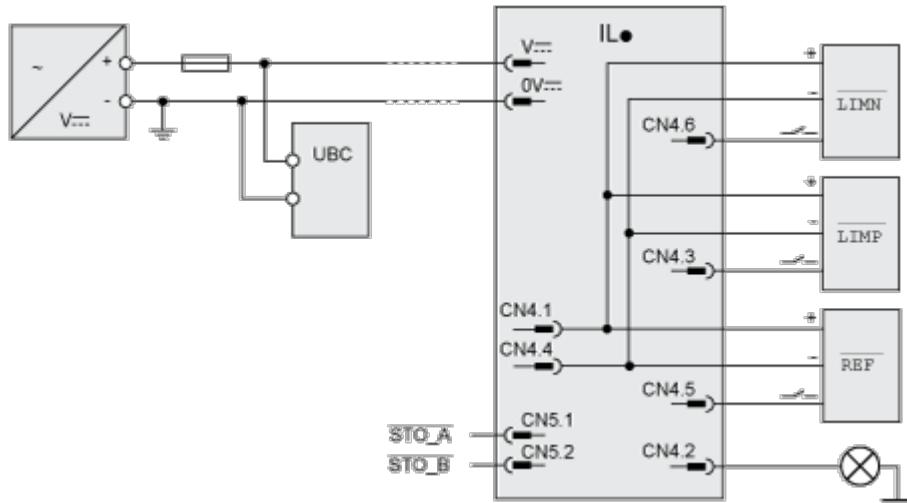
## Dimensions



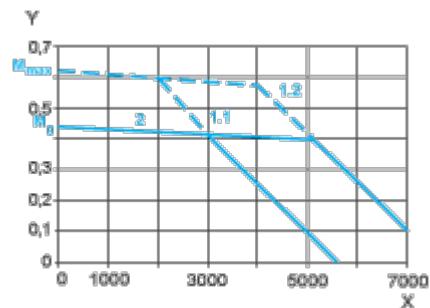
- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries  $\varnothing = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in.}$
- 5 Centring hole DIN 332 - DS M3

L : 178.8 mm/7.04 in.

## Connections and Schema

Connection Example with 4 I/O Signals

## Performance Curves

Torque Characteristics

X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V

2 Continuous torque