

Product data sheet

Specifications



brushless DC motor, Lexium ILA ILE
ILS, 24..48V- EtherNet/IP interface,
L = 174mm- 18:1

ILE2K661PC1A1

Product availability: Non-Stock - Not normally stocked in distribution facility

Main

Range of Product	Lexium integrated drive
Product or Component Type	Motion integrated drive
Device short name	ILE
Motor Type	Brushless DC motor
Number of motor poles	6
Phase	Single phase
[Us] rated supply voltage	24 V 48 V
Network type	DC
Communication interface	Ethernet/IP, Integrated
Length	6.9 in (174 mm)
Winding type	Medium speed of rotation and medium torque
Electrical Connection	Industrial connector
Holding brake	Without
Gear box type	Straight teeth gear, 3 stages
Reduction ratio	18:1 (160:9)
Nominal speed	225 rpm 24 V 281 rpm 48 V
Nominal torque	31.0 lbf.in (3.5 N.m) 24 V 31.0 lbf.in (3.5 N.m) 48 V

Complementary

Transmission Rate	125, 250, 500 kbauds
Mounting Support	Flange
Motor flange size	2.6 in (66 mm)
Number of motor stacks	1
Centring collar diameter	0.6 in (16 mm)
centring collar depth	0.2 in (4 mm)
Number of mounting holes	4
Mounting holes diameter	0.2 in (4.4 mm)
Circle diameter of the mounting holes	2.90 in (73.54 mm)
Feedback type	BLDC encoder

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

Shaft end	Keyed
Second shaft	Without second shaft end
Shaft diameter	0.4 in (10 mm)
Shaft length	1.0 in (25 mm)
key width	0.6 in (16 mm)
Supply voltage limits	18...55.2 V
Current consumption	7000 mA peak 5500 mA maximum continuous
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP 9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V on/STO_A safety input 3 mA at 24 V on/STO_B safety input 2 mA at 24 V 24 V signal interface
Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection Type	Overload of output voltage Short circuit of the output voltage Safe torque off
Maximum supply current	0.1 A power stage disabled) 6.8 A 24 V 3.8 A 48 V
Nominal output power	119 W 48 V 95 W 24 V
Peak stall torque	54.79 lbf.in (6.19 N.m) 24 V 54.79 lbf.in (6.19 N.m) 48 V
Continuous stall torque	38.06 lbf.in (4.3 N.m)
Detent torque	12.57 lbf.in (1.42 N.m)
Speed feedback resolution	1.667° gearbox output 12 points/turn motor
Accuracy error	+/- 0.5 point
Maximum torsional backlash	1 °
Rotor inertia	48 kg.cm ²
Maximum mechanical speed	281 rpm
Maximum radial force Fr	200 N long-term operation) 200 N short-term operation)
Maximum axial force Fa	10 N long-term operation) 80 N short-term operation)
Service life in hours	2500 h bearing short-term operation 15000 h bearing long-term operation
Marking	CE
type of cooling	Natural convection
Net Weight	4.08 lb(US) (1.85 kg)

Environment

Standards	EN 61800-3 : 2001-02 IEC 50347 IEC 50178 IEC 60072-1 IEC 61800-3, Ed 2 IEC 61800-3 EN 61800-3:2001, second environment
Product Certifications	TÜV cUL UL
Ambient air temperature for operation	104...131 °F (40...55 °C) (with power derating of 2 % per °C) 32...104 °F (0...40 °C) (without derating)
Permissible ambient air temperature around the device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature for Storage	-13...158 °F (-25...70 °C)
Operating altitude	<= 3280.84 ft (1000 m) without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s ² 10...500 Hz) 10 cycles IEC 60068-2-6
Shock resistance	150 m/s ² 1000 shocks IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

Ordering and shipping details

Category	US1PC5618288
Discount Schedule	PC56
GTIN	3606485204772
Returnability	No
Country of origin	DE

Packing Units

Unit Type of Package 1	PCE
Nbr. of units in pkg.	1
Package 1 Height	3.15 in (8.0 cm)
Package 1 Width	7.28 in (18.5 cm)
Package 1 Length	14.37 in (36.5 cm)
Package weight(Lbs)	4.987 lb(US) (2.262 kg)

Contractual warranty

Warranty	18 months
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Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

Environmental footprint

Carbon footprint (kg CO2 eq, Total Life cycle) 1104

Environmental Disclosure [Product Environmental Profile](#)

Use Better

Materials and Substances

Packaging made with recycled cardboard Yes

Packaging without single use plastic No

[EU RoHS Directive](#) Pro-active compliance (Product out of EU RoHS legal scope)

SCIP Number C2ce416c-ac1e-4e66-863f-bde9b6d94d11

REACH Regulation [REACH Declaration](#)

California proposition 65 **WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov**

PVC free Yes

Use Again

Repack and remanufacture

Circularity Profile [End of Life Information](#)

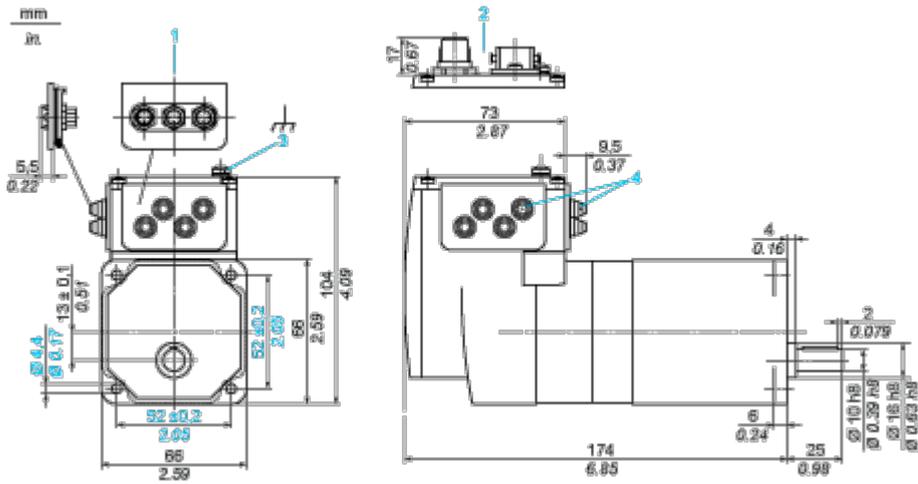
Take-back No

WEEE  The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.

Dimensions Drawings

Integrated Drive with Straight Teeth Gear

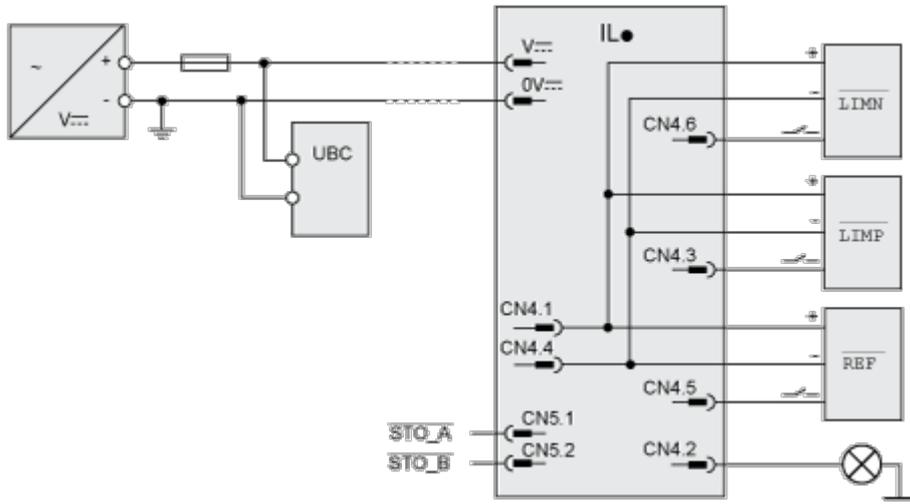
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\varnothing = 3 \dots 9 \text{ mm} / 0.12 \dots 0.35 \text{ in.}$

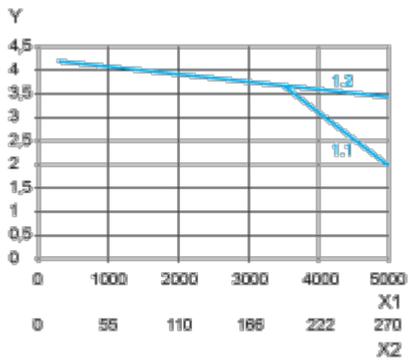
Connections and Schema

Connection Example with 4 I/O Signals



Performance Curves

Torque Characteristics



X1 Speed of rotation of motor in rpm

X2 Speed of rotation of gearing in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 36 V