SIEMENS

Data sheet

6ES7672-7FC01-0YA0



SIMATIC S7-1500 Failsafe Software Controller CPU 1507S F Single License f. 1 install., R-SW, SW and docum. on DVD, license key on USB flash drive, R-SW Class A, 6 languages (de,en,it,fr,es,zh), executable in Windows 7 and Windows 10; reference HW: SIMATIC IPC2x7E, IPC4x7E, IPC4x7D, IPC6x7E, IPC8x7E, IPC627D, IPC677D, IPC827D

General information	
Product type designation	CPU 1507S F
Software version	V21.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
• integrated (for program)	7.5 Mbyte
• integrated (for data)	20 Mbyte
• integrated (for CPU function library of CPU Runtime)	50 Mbyte
Load memory	
integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
 with non-volatile memory 	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
 Number of free cycle OBs 	100

 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC227E, IPC277E, IPC427D, IPC477D, IPC427E, IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PC mass storage for retentive data
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; in 1 memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte
Outputs	
	32 KDVTE
Subprocess images	32 kbyte
Subprocess images • Number of subprocess images, max.	
Number of subprocess images, max.	32 Kbyte 32
Number of subprocess images, max. Hardware configuration	32
Number of subprocess images, max. Hardware configuration Number of distributed IO systems	
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters	32 20
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces	32
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces Number of IO Controllers	32 20 1
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces	32 20
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces Time of day	32 20 1
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces Time of day Clock	32 20 1 1; any combination of RT or IRT interfaces
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces Time of day Clock Type	20 1 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces Time of day Clock	32 20 1 1; any combination of RT or IRT interfaces

Number	16
Clock synchronization	10
•	Yes
supportedto DP, master	No
,	
on Ethernet via NTP an Windows stack device.	Yes
• on Windows clock, device	Yes
Interfaces	
Number of interfaces	3
Number of PROFINET interfaces	2; In case of I-Device configuration, only one PROFINET interface is supported
Number of PROFIBUS interfaces	1
1. Interface	
Interface type	CP 1625
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
 Industrial Ethernet status LED 	Yes
Number of ports	2
integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
 Number of connectable IO Devices, max. 	256
 Of which IO devices with IRT, max. 	64
Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	
— for send cycle of 2 ms	1 ms to 16 ms
— for send cycle of 4 ms	2 ms to 32 ms
for send cycle of 4 msWith IRT and parameterization of "odd" send cycles	
•	2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3
With IRT and parameterization of "odd" send cycles	2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3
 — With IRT and parameterization of "odd" send cycles Update time for RT — for send cycle of 250 μs 	2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
 With IRT and parameterization of "odd" send cycles Update time for RT for send cycle of 250 μs for send cycle of 500 μs 	2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
 With IRT and parameterization of "odd" send cycles Update time for RT for send cycle of 250 μs for send cycle of 500 μs for send cycle of 1 ms 	2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs) 250 μs to 128 ms 500 μs to 256 ms 1 ms to 512 ms
 With IRT and parameterization of "odd" send cycles Update time for RT for send cycle of 250 μs for send cycle of 500 μs 	2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)

Inpute may	8 khyta
— Inputs, max.— Outputs, max.	8 kbyte
— Outputs, max. PROFINET IO Device	8 kbyte
Services — PG/OP communication	Yes
— Isochronous mode	No V
— IRT	Yes
— PROFlenergy	Yes
 Prioritized startup 	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated
	by means of a switch (e.g. SCALANCE X205)
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel Springville
	i210T
Number of connections	128
Interface types	
• RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
 Industrial Ethernet status LED 	Yes
Number of ports	1
integrated switch	No
Protocols	
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously	8
activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes
3. Interface	
Interface type	PROFIBUS with CP 5622, CP 5622 onboard
Number of connections	44
Interface types	
• RS 485	Yes

Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP device 	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
 max. number of DP devices 	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP device	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
max. number of DP devices	125
Services	
— Equidistance	No
Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	,
PROFIsafe	Yes
	Yes
Number of connections	Yes 128
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web	128
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths	128 10
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode	128 10
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy	128 10 16
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP	128 10 16 Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD	128 10 16 Yes Yes; Requirement: IRT
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max.	128 10 16 Yes Yes; Requirement: IRT
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
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Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006)	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 65 kbyte
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 65 kbyte Yes 66 kbyte Yes 66 kbyte Yes 67 kbyte Yes 68 kbyte Yes 69 kbyte Yes 10 kbyte Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 7 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes
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Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. UDP Data length, max. UDP SNMP DCP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP SNMP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 7 kbyte Yes Yes Yes Yes

• HTTP	Yes	
• HTTPS	Yes	
OPC UA		
Runtime license required	Yes; "Medium" license required	
OPC UA Client	Yes; Data access (read, write), method call	
 Application authentication 	Yes	
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
 User authentication 	Yes; "anonymous" or by user name & password	
 Number of connections, max. 	40	
 Number of nodes of the client interfaces, recommended max. 	5 000	
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300	
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20	
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100	
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1	
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5	
Number of registerable nodes, max.	5 000	
Number of registerable method calls of OPC_UA_MethodCall, max.	100	
Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC_UA_Server.	20	
OPC UA Server Application authoritiestics	Yes; Data access (read, write, subscribe), method call, custom address space Yes	
— Application authentication— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15,	
• •	Basic256Sha256	
 User authentication 	Yes; "anonymous" or by user name & password	
— Number of sessions, max.	64	
 Number of accessible variables, max. 	200 000	
Number of registerable nodes, max.	50 000	
Number of subscriptions per session, max.	20	
— Sampling interval, min.	10 ms	
— Publishing interval, min.	10 ms	
Number of server methods, max.	100	
 Number of inputs/outputs per server method, max. 	20	
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval	
Number of server interfaces, max.	10	
 Number of nodes for user-defined server interfaces, max. 	30 000	
Further protocols		
• MODBUS	Yes; MODBUS TCP	
S7 message functions		
Number of login stations for message functions, max.	32	
Program alarms	Yes	
Number of configurable program messages, max.	10 000	
Number of loadable program messages in RUN, max.	5 000	
Number of simultaneously active program alarms	1 000	
 Number of program alarms 	1 000	
 Number of alarms for system diagnostics 	200	
 Number of alarms for motion technology objects 	160	
Test commissioning functions		
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems	
Status block	Yes; up to 8 simultaneously	
Single step	Yes	
Number of breakpoints	8	
Status/control		
Status/control variable	Yes	

Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
of which status variables, max.	200
of which control variables, max.	200
Forcing	
Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	300
Traces	
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	0.2 1.6).0
Diagnostics indication LED	
RUN/STOP LED	Vec: HW LED of SIMATIC IDC227E IDC427D/E IDC627D/E IDC827D
• RON/STOF LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
• ERROR LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
• MAINT LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for 	4 800
technology objects	
 Required Motion Control resources 	
— per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	30; On IPC427E, Intel Xeon processor
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	60; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Hardware requirement	
Hardware required	SIMATIC IPC2x7E, IPC4x7D/E, IPC627D, IPC677D, IPC827D: configurations with NVRAM required; IPC6x7E, IPC8x7E
Processor	
Single-core processor	No
Single-core processor with hyper-threading	No
Multi-core processor	Yes
- main ours processor	

Multi-core processor with hyper-threadingoccupied cores	Yes 1; For multicore processors w physical core is reserved for ti		ding, one complete	
emory	priysical core is reserved for the	ne or 0 13073		
Work memory, min.	4 Gbyte			
Hard disk memory required for installation	720 Mbyte			
Temporary hard disk memory for installation	230 Mbyte			
Hard disk memory required at runtime	400 Mbyte			
perating systems				
Runs under operating system				
Windows 7		Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedde Standard 7 with delivery image of the SIMATIC IPC		
• Windows 10	Yes; Windows 10 Enterprise 2 IPC6x7D, IPC8x7D; Windows	Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7D, IPC8x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC8x7E		
onfiguration / header				
configuration / programming / header				
Programming language				
— LAD	Yes; incl. failsafe			
— FBD	Yes; incl. failsafe			
— STL	Yes			
— SCL	Yes			
— CFC	No			
— GRAPH	Yes			
Know-how protection				
 User program protection/password protection 	Yes			
Copy protection	Yes			
Block protection	Yes			
Access protection				
Protection level: Write protection	Yes			
Protection level: Read/write protection	Yes			
Protection level: Write protection for Failsafe	Yes			
Protection level: Complete protection	Yes			
programming / cycle time monitoring / header				
lower limit	adjustable minimum cycle tim			
upper limit One Development interfesse	adjustable maximum cycle tim	16		
Open Development interfaces • Size of ODK SO file, max.	9.8 Mbyte			
lassifications	9.6 Wibyte	_	_	
		Version	Classification	
	oClass.			
	eClass	14	27-24-06-03	
	eClass	12	27-24-06-03	
	eClass	9.1	27-24-06-03	
	eClass	9	27-24-06-03	
	eClass	8	27-24-06-03	
	eClass	7.1	27-24-06-03	
	eClass	6	27-24-06-03	
	ETIM	9	EC002633	
	ETIM	8	EC002633	
	ETIM	7	EC002633	
	IDEA	4	3580	
	UNSPSC	15	32-15-17-07	

Miscellaneous

Type Examination Certificate



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last modified:	12/8/2024