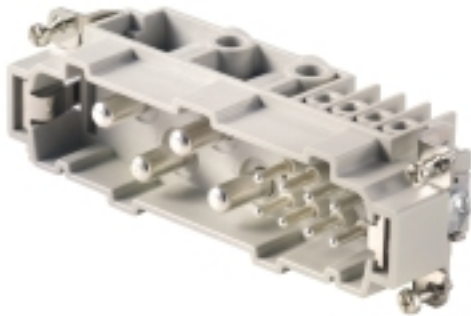


HDC S4/8 MS**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed for screw connections.

Screw connection.

General ordering data

Version	HDC insert, Male, 400 V, 80 A, Number of poles: 12, Screw connection, Size: 8
Order No.	1023260000
Type	HDC S4/8 MS
GTIN (EAN)	4032248750115
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Depth	111 mm	Depth (inches)	4.37 inch
Height	42 mm	Height (inches)	1.654 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	141 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of plug	42 mm	Total length base	111 mm
Width	34 mm		

General data

BG	8	Colour	beige
Free from halogens		Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
	true		
Insulating material group	IIIa	Insulation strength	10 ¹⁰ Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	12	Number of power contacts	4
Number of signal contacts	8	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	80 A
Rated impulse voltage (DIN EN 61984)	6 kV	Rated voltage (DIN EN 61984)	400 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	MixMate
Size	8	Surface finish	Silver passivated
Type	Male	Type of connection	Screw connection
UL 94 flammability rating	V-0	Volume resistance	≤1 mΩ

Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	16 mm ²
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 6
Wire cross section, AWG (PE), min.	AWG 20		

Power contact

Clamping range, power contact, max.	16 mm ²
Clamping range, power contact, min.	1.5 mm ²
Number of poles, performance contact	4
Rated current (DIN EN 61984), power contact	80 A

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Rated current power circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	30 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
	Wire connection cross section AWG	AWG 8
	Rated current	70 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 6
	Rated current	80 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 8
	Rated current	33 A
	Wire connection cross section AWG	AWG 6
	Rated current	35 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	16 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	12 A
Rated impulse voltage (DIN EN 61984), 6 kV power contact		
Rated voltage (DIN EN 61984), power contact	400 V	
Stripping length, performance contact	15 mm	
Tightening torque, max.	0.55 Nm	
Tightening torque, min.	0.5 Nm	
Type of connection, power contact	Screw connection	

Signal contact

AF size	SD 0.6 x 3.5	
Clamping range, signal contact, max.	2.5 mm ²	
Clamping range, signal contact, min.	0.5 mm ²	
Number of poles, signal	8	
Rated current (DIN EN 61984), signal	16 A	
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	30 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
	Wire connection cross section AWG	AWG 8
	Rated current	70 A
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 6
	Rated current	80 A

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Technical data

Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
	Wire connection cross section AWG	AWG 8
	Rated current	33 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 6
	Rated current	35 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	16 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	12 A
Rated impulse voltage (DIN EN 61984), signal	6 kV	
Rated voltage (DIN EN 61984), signal contact	400 V	
Stripping length, signal	8 mm	
Tightening torque, max.	0.55 Nm	
Tightening torque, min.	0.5 Nm	
Type of connection, signal	Screw connection	

Version

BG	8	Blade size, slotted (screw connection)	SD 0.8 x 4.0
Clamping screw	M 6	Conductor cross-section, max.	16 mm ²
Conductor cross-section, min.	1.5 mm ²	Material	Copper alloy
Size	8	Stripping length, rated connection	15 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤1 mΩ	Wire connection cross section AWG, max.	AWG 6
Wire connection cross section AWG, min.	AWG 16	Wire connection cross section, finely stranded, max.	16 mm ²
Wire connection cross section, finely stranded, min.	0.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	16 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire cross-section, solid, max.	16 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ETIM 10.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05
ECLASS 13.0	27-44-02-05	ECLASS 14.0	27-44-02-05
ECLASS 15.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol

Creation date May 15, 2025 1:10:34 PM CEST

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Technical data

Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

RoHS Compliance Status	Compliant with exemption
RoHS Exemption (if applicable/known)	6c
REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@41a9e4cd de.myview.objectmodel.impl.BlockImpl@5a5852b2 de.myview.objectmodel.impl.BlockImpl@4029ec97 de.myview.objectmodel.impl.BlockImpl@522cff23 de.myview.objectmodel.impl.BlockImpl@5c2de627 de.myview.objectmodel.impl.BlockImpl@4478e2d2 de.myview.objectmodel.impl.BlockImpl@4bbae39e de.myview.objectmodel.impl.BlockImpl@7edad82d de.myview.objectmodel.impl.BlockImpl@4df5050f de.myview.objectmodel.impl.BlockImpl@4e980011 de.myview.objectmodel.impl.BlockImpl@52a2ac4f de.myview.objectmodel.impl.BlockImpl@7a910d86

Approvals

Approvals



Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/ https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

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Technical data

Downloads

Approval/Certificate/Document of Con-
formity

[Manufacturer's declaration](#)

Engineering Data

[CAD data – STEP](#)

Catalogues

[Catalogues in PDF-format](#)

Brochures

[FL FIELDWIRING EN](#)

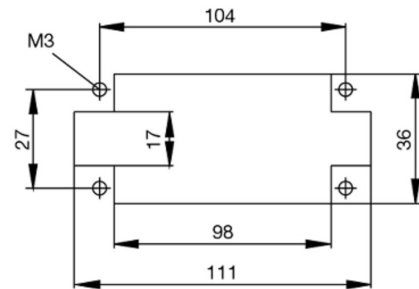
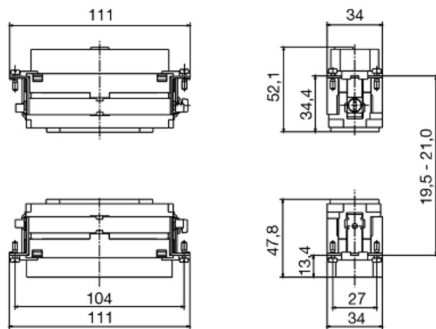
[FL FIELDWIRING EN](#)

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.