HDC insert
HDC HD 25 FC

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The HD range features a high density of contacts. It is thus optimally suited for signal processing.
The wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades.
Crimp contacts are not delivered with the inserts.
Number of poles: **25**
Rated current: **10 A**
Rated voltage: **250 V**
Nominal voltage acc. to UL/CSA: **600 V AC/DC**
Crimp connection

General ordering data

Type	HDC HD 25 FC
Order No.	1650820000
Version	HDC insert, Female, 250 V, 10 A, No. of poles: 25, Crimp connection, Size: 5
GTIN (EAN)	4008190299446
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Length	73 mm	Length (inches)	2.874 inch
Width	23 mm	Width (inches)	0.906 inch
Height	33.8 mm	Height (inches)	1.331 inch
Net weight	38 g		

Temperatures

Limit temperature	-40 °C ... 125 °C

Dimensions

Height of socket	33.8 mm	Total length base	73 mm

General data

Conductor cross-section	2.5 mm²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10^{10} Ω
Material	Copper alloy	No. of poles	25
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	10 A
Rated impulse voltage (DIN EN 61984)	4 kV	Rated voltage (DIN EN 61984)	250 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HD
Size	5	Surface finish	Silver passivated, gold
Type	Female	UL 94 flammability rating	V-0
Volume resistance	≤ 4mΩ		

Connection data PE

Blade size, crosshead	size PZ1	Blade size, slotted (PE connection)	SD 0.6 x 3.5, SD 0.8 x 4.0
Connection type PE	Screw connection	Cross-section for connected conductor, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, min.	0.5 mm²
Fixing screw	M 4	Rated cross-section	2.5 mm²
Stripping length PE connection	10 mm	Tightening torque, max. PE connection	1.5 Nm
Tightening torque, min. PE connection	1.2 Nm	Wire connection cross section, finely stranded, max.	2.5 mm²
Wire connection cross-section, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, max.	2.5 mm²	Wire connection cross-section, finely stranded, min.	0.5 mm²
Wire cross section, AWG (PE), max.	AWG 14	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm²	Wire cross-section, solid, min.	0.5 mm²

Version

Conductor cross-section, max.	2.5 mm²	Conductor cross-section, min.	0.14 mm²
Material	Copper alloy	Size	5
Stripping length, rated connection	8 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	≤ 4mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 26

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Technical data

Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC001121
ETIM 5.0	EC001121	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

Product information

Descriptive text ordering data	Please use this insert type doubled for size 7 (50-pole). We recommend the use of guide pins and sockets.
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

Approvals	EAC
ROHS	Conform

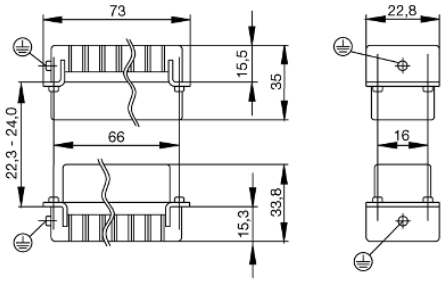
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Engineering data	WSCAD

HDC insert
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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	**Signal contacts**		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	**Fastening screws**		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	**Contact screws**		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	**Contact screws**		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	**PE terminal**		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	**Power contacts**		
	S 4/0 (Screw connection)	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm^2) / 2 (2.5 mm^2) / 3 (4-16 mm^2)	SD 0.8 x 4 mm
M 7 x 0.75	**Power contacts**		
	S 4	1.1 – 1.7	SW 2
	S 6/6 (+ PE)	6 – 8	SW 4
M 8 x 0.75	**Power contacts**		
	S 6/12	1.1 – 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm^2) - 7 (25 mm^2)	SW 4
M10 x 1	**Power contacts**		
	S 4/0 (Axial connection)	2 – 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.

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