

**HDC insert
HDC HE 6 FT****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

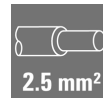
D-32758 Detmold

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For the tension clamp connection, the wire connection level is designed as a tension clamp element. Thus practically no servicing is required. In addition, a secure and permanent connection is established which is resistant to vibrations.

Number of poles: **6**

Rated current: **24 A**

Rated voltage: **500 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Tension clamp connection

General ordering data

Type	HDC HE 6 FT
Order No.	1745760000
Version	HDC insert, Female, 500 V, 24 A, Number of poles: 6, Tension-clamp connection, Size: 3
GTIN (EAN)	4008190985486
Qty.	1 pc(s).

HDC insert
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Technical data
Dimensions and weights

Width	34 mm	Width (inches)	1.339 inch
Height	33 mm	Height (inches)	1.299 inch
Depth	51 mm	Depth (inches)	2.008 inch
Net weight	45 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Environmental Product Compliance

REACH SVHC	Lead 7439-92-1
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Dimensions

Height of socket	33 mm	Total length base	51 mm
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General data

Conductor cross-section	2.5 mm ²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 ¹⁰ Ω
Material	Copper alloy	Number of poles	6
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	24 A	Rated impulse voltage (DIN EN 61984)	6 kV
Rated voltage (DIN EN 61984)	500 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HE	Size	3
Surface finish	Silver passivated	Type	Female
UL 94 flammability rating	V-0	Volume resistance	≤ 2mΩ

Connection data

Conductor cross-section, min.	0.25 mm ²	Conductor cross-section, max.	2.5 mm ²
Wire connection cross section AWG, min.	AWG 24	Wire connection cross section AWG, max.	AWG 14

Design

Product family	HDC insert	Product type	Insert
Type	Female	Type of connection	Tension-clamp connection
Blade size, crosshead	size PH1		

General descriptions

Number of poles	6	Size	3
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Material

Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Colour	beige
UL 94 flammability rating	V-0	Material	Copper alloy

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Technical data

Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	4 mm ²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire cross section, AWG (PE), max.	AWG 12	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Version

Blade size, slotted (screw connection)	SD 0.5 x 3.0	Conductor cross-section, max.	2.5 mm ²
Conductor cross-section, min.	0.25 mm ²	Material	Copper alloy
Size	3	Stripping length, rated connection	8 mm
Surface finish	Silver passivated	Type of connection	Tension-clamp connection
Volume resistance	≤ 2mΩ	Wire connection cross section AWG, max.	AWG 14
Wire connection cross section AWG, min.	AWG 24	Wire connection cross section, finely stranded, max.	2.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²
Wire connection cross-section, finely stranded, min.	0.5 mm ²	Wire cross-section, solid, max.	2.5 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
eClass 9.0	27-44-02-05	eClass 9.1	27-44-02-05
eClass 10.0	27-44-02-05	UNSPSC	30-21-18-01

Approvals

Approvals



ROHS Conform

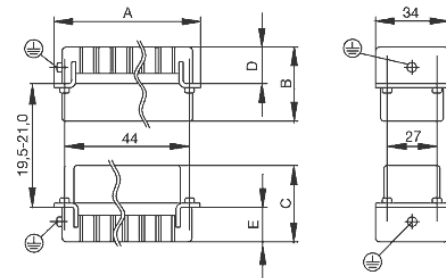
Downloads

Brochure/Catalogue	CAT 3 HDC 17/18 EN FL FIELDWIRING EN
Engineering Data	EPLAN, WSCAD, Zuken E3.S
Engineering Data	STEP
Technical Documentation	1745760000 HDC_HE_06_FT_STP_Blatt_1.pdf

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.