

**HDC HEE 32 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)

The HEE series features high-density contacts and is designed based on the established HE inserts.

The wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades. Crimp contacts are not delivered with the inserts.

Number of poles: **32**

Rated current: **16 A**

Rated voltage: **500 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

**General ordering data**

|            |                                                                                 |
|------------|---------------------------------------------------------------------------------|
| Version    | HDC insert, Female, 500 V, 16 A, Number of poles: 32, Crimp connection, Size: 6 |
| Order No.  | <a href="#">1826800000</a>                                                      |
| Type       | HDC HEE 32 FC                                                                   |
| GTIN (EAN) | 4032248330201                                                                   |
| Qty.       | 1 pc(s).                                                                        |

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## Technical data

## Dimensions and weights

|            |         |                 |            |
|------------|---------|-----------------|------------|
| Depth      | 84.5 mm | Depth (inches)  | 3.327 inch |
| Height     | 36 mm   | Height (inches) | 1.417 inch |
| Width      | 34 mm   | Width (inches)  | 1.339 inch |
| Net weight | 65 g    |                 |            |

## Temperatures

|                   |                   |
|-------------------|-------------------|
| Limit temperature | -40 °C ... 125 °C |
|-------------------|-------------------|

## Dimensions

|                  |       |                   |         |
|------------------|-------|-------------------|---------|
| Height of socket | 36 mm | Total length base | 84.5 mm |
| Width            | 34 mm |                   |         |

## General data

|                                      |                                                             |                               |        |
|--------------------------------------|-------------------------------------------------------------|-------------------------------|--------|
| BG                                   | 6                                                           | Colour                        | beige  |
| Conductor cross-section              | 4 mm <sup>2</sup>                                           | Free from halogens            | true   |
| Insulating material                  | PC glass-fibre reinforced (UL-listed and railway-certified) | Insulating material group     | IIIa   |
| Insulation strength                  | 10 <sup>10</sup> Ω                                          | Low smoke acc. DIN EN 45545-2 | Yes    |
| Material                             | Copper alloy                                                | Number of poles               | 32     |
| Plugging cycles, gold                | ≥ 500                                                       | Plugging cycles, silver       | ≥ 500  |
| Pollution severity                   | 3                                                           | Rated current (DIN EN 61984)  | 16 A   |
| Rated impulse voltage (DIN EN 61984) | 6 kV                                                        | Rated voltage (DIN EN 61984)  | 500 V  |
| Rated voltage according to UL/CSA    | 600 V AC/DC                                                 | Series                        | HEE    |
| Size                                 | 6                                                           | Type                          | Female |
| Type of connection                   | Crimp connection                                            | UL 94 flammability rating     | V-0    |
| Volume resistance                    | ≤2 mΩ                                                       |                               |        |

## Connection data PE

|                                       |                   |                                       |              |
|---------------------------------------|-------------------|---------------------------------------|--------------|
| Blade size, crosshead                 | size PH 1         | Blade size, slotted (PE connection)   | SD 0.8 x 4.0 |
| Connection type PE                    | Screw connection  | Fixing screw                          | M 4          |
| Rated cross-section                   | 4 mm <sup>2</sup> | Stripping length PE connection        | 10 mm        |
| Tightening torque, max. PE connection | 1.5 Nm            | Tightening torque, min. PE connection | 1.2 Nm       |
| Wire cross section, AWG (PE), max.    | AWG 12            | Wire cross section, AWG (PE), min.    | AWG 20       |

## Version

|                                                                                         |                     |                                                                                         |                     |
|-----------------------------------------------------------------------------------------|---------------------|-----------------------------------------------------------------------------------------|---------------------|
| BG                                                                                      | 6                   | Conductor cross-section, max.                                                           | 4 mm <sup>2</sup>   |
| Conductor cross-section, min.                                                           | 0.5 mm <sup>2</sup> | Material                                                                                | Copper alloy        |
| Size                                                                                    | 6                   | Stripping length, rated connection                                                      | 7.5 mm              |
| Type of connection                                                                      | Crimp connection    | Volume resistance                                                                       | ≤2 mΩ               |
| Wire connection cross section AWG, max.                                                 | AWG 12              | Wire connection cross section AWG, min.                                                 | AWG 20              |
| Wire connection cross section, finely stranded, max.                                    | 4 mm <sup>2</sup>   | Wire connection cross section, finely stranded, min.                                    | 0.5 mm <sup>2</sup> |
| Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max. | 4 mm <sup>2</sup>   | Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min. | 0.5 mm <sup>2</sup> |
| Wire cross-section, solid, max.                                                         | 4 mm <sup>2</sup>   | Wire cross-section, solid, min.                                                         | 0.5 mm <sup>2</sup> |

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## Classifications

|             |             |             |             |
|-------------|-------------|-------------|-------------|
| ETIM 6.0    | EC000438    | ETIM 7.0    | EC000438    |
| ETIM 8.0    | EC000438    | ETIM 9.0    | EC000438    |
| ETIM 10.0   | EC000438    | ECLASS 9.0  | 27-44-02-05 |
| ECLASS 9.1  | 27-44-02-05 | ECLASS 10.0 | 27-44-02-05 |
| ECLASS 11.0 | 27-44-02-05 | ECLASS 12.0 | 27-44-02-05 |
| ECLASS 13.0 | 27-44-02-05 | ECLASS 14.0 | 27-44-02-05 |
| ECLASS 15.0 | 27-44-02-05 |             |             |

|                     |                           |
|---------------------|---------------------------|
| Substance           | Acetone                   |
| Chemical resistance | Resistant                 |
| Substance           | Ammonia, watery           |
| Chemical resistance | Conditionally resistant   |
| Substance           | Petrol                    |
| Chemical resistance | Resistant                 |
| Substance           | Benzene                   |
| Chemical resistance | Resistant                 |
| Substance           | Diesel oil                |
| Chemical resistance | Conditionally resistant   |
| Substance           | Acetic acid, concentrated |
| Chemical resistance | Resistant                 |
| Substance           | Potassium hydroxide       |
| Chemical resistance | Conditionally resistant   |
| Substance           | Methanol                  |
| Chemical resistance | Conditionally resistant   |
| Substance           | Motor oil                 |
| Chemical resistance | Conditionally resistant   |
| Substance           | Lye, diluted              |
| Chemical resistance | Resistant                 |
| Substance           | Hydrochlorofluorocarbons  |
| Chemical resistance | Conditionally resistant   |
| Substance           | Outdoor use               |
| Chemical resistance | Conditionally resistant   |

## Environmental Product Compliance

|                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| RoHS Compliance Status | Compliant without exemption                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| REACH SVHC             | Potassium perfluorobutane sulfonate 29420-49-3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| SCIP                   | 1609748e-c278-4c9b-b3d1-e6215d2988cd                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Chemical resistance    | de.myview.objectmodel.impl.BlockImpl@ccc97a de.myview.objectmodel.impl.BlockImpl@281a47ea<br>de.myview.objectmodel.impl.BlockImpl@49a5e03 de.myview.objectmodel.impl.BlockImpl@f1e3a42<br>de.myview.objectmodel.impl.BlockImpl@647215f2 de.myview.objectmodel.impl.BlockImpl@1ead2b81<br>de.myview.objectmodel.impl.BlockImpl@48911411 de.myview.objectmodel.impl.BlockImpl@36a3eb6b<br>de.myview.objectmodel.impl.BlockImpl@428ab5c8 de.myview.objectmodel.impl.BlockImpl@358c7f3b<br>de.myview.objectmodel.impl.BlockImpl@75fdd407 de.myview.objectmodel.impl.BlockImpl@5c2c9160 |

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## Technical data

## Approvals

Approvals



|                 |                                                                                                                                                                                                                                                                                                                                                         |
|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Approvals MAMID | <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/</a> <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/</a> |
|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|      |         |
|------|---------|
| ROHS | Conform |
|------|---------|

|                       |            |
|-----------------------|------------|
| UL File Number Search | UL Website |
|-----------------------|------------|

|                         |        |
|-------------------------|--------|
| Certificate No. (cURus) | E92202 |
|-------------------------|--------|

## Downloads

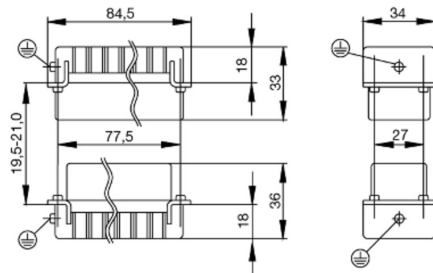
|                  |                                                                        |
|------------------|------------------------------------------------------------------------|
| Engineering Data | <a href="#">CAD data – STEP</a>                                        |
| Catalogues       | <a href="#">Catalogues in PDF-format</a>                               |
| Brochures        | <a href="#">FL FIELDWIRING EN</a><br><a href="#">FL FIELDWIRING EN</a> |

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## Drawings



# Tightening torques and screwing tools

| Screw size         | Connector type                          | Dia. tightening torque in Nm                                                      | Recommended blade inserts and AF size for hexagon socket |
|--------------------|-----------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------------------|
| <b>M 2.5</b>       | <b>Signal contacts</b>                  |                                                                                   |                                                          |
|                    | S 6/6                                   | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | S 6/12                                  | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
| <b>M 2.9 x 0.5</b> | <b>Fastening screws</b>                 |                                                                                   |                                                          |
|                    | HQ 4/2                                  | 0.8 (plastic) / 1.1 (metal)                                                       | SD 0.6 x 3.5 mm or PH0                                   |
|                    | HQ 8                                    | 0.8 (plastic) / 1.1 (metal)                                                       | SD 0.6 x 3.5 mm or PH0                                   |
|                    | HQ 17                                   | 0.8 (plastic) / 1.1 (metal)                                                       | SD 0.6 x 3.5 mm or PH0                                   |
| <b>M 3</b>         | <b>Contact screws</b>                   |                                                                                   |                                                          |
|                    | HA 3                                    | 0.5 - 0.55                                                                        | SD 0.5 x 3.0 mm                                          |
|                    | HA 4                                    | 0.5 - 0.55                                                                        | SD 0.5 x 3.0 mm                                          |
|                    | HA 10 bis HA 48                         | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PH0                                   |
|                    | HE                                      | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | HVE                                     | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Signal contacts:</b>                 |                                                                                   |                                                          |
|                    | S 4/2                                   | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | S 4/8                                   | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>PE connection via female contact</b> |                                                                                   |                                                          |
|                    | S 4                                     | 0.5 - 0.8                                                                         | SD 0.6 x 3.5 mm                                          |
|                    | ConCept modular frame, metal            | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm                                          |
|                    | <b>PE terminal</b>                      |                                                                                   |                                                          |
|                    | HQ 5                                    | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 or 0.8 x 4 mm                               |
|                    | HQ 7                                    | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 or 0.8 x 4 mm                               |
|                    | <b>Fastening screws</b>                 | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Guide pin</b>                        | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Guide bush</b>                       | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Coding pins</b>                      | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
| <b>M 4</b>         | <b>Contact screws</b>                   |                                                                                   |                                                          |
|                    | HSB                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |
|                    | <b>PE connection via male contact</b>   |                                                                                   |                                                          |
|                    | S 4                                     | 0.5 - 0.8                                                                         | SD 0.6 x 3.5 mm                                          |
|                    | ConCept modular frame, metal            | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 mm                                          |
|                    | <b>PE terminal</b>                      |                                                                                   |                                                          |
|                    | HA                                      | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HE                                      | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HEE                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HVE                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HD                                      | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |
|                    | HDD                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |
|                    | S 6/6 (for signal contacts)             | 1.2 - 1.5                                                                         | 0.8 x 4 mm or PZ1                                        |
|                    | ConCept modular frame, plastic          | 1.2 - 1.5                                                                         | 0.8 x 4 mm or PZ1                                        |
| <b>M 5</b>         | <b>PE terminal</b>                      |                                                                                   |                                                          |
|                    | HSB                                     | 2 - 2.5                                                                           | SD 1 x 5.5 mm or PZ2                                     |
|                    | S 4/0 (Screw connection)                | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 4/0 (Axial screw connection)          | 2 - 2.5                                                                           | SD 0.8 x 4 mm or PZ 2                                    |
|                    | S 4/2                                   | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 4/8                                   | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 6/12                                  | 2 - 2.5                                                                           | SD 0.8 x 4 mm or PZ 2                                    |
|                    | S 6/36                                  | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 8/24                                  | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 12/2                                  | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
| <b>M 6</b>         | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 4/0 (Screw connection)                | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm                                            |
|                    | S 4/2                                   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm                                            |
|                    | S 4/8                                   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm                                            |
| <b>M 7 x 0.75</b>  | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 4                                     | 1.1 - 1.7                                                                         | SW 2                                                     |
|                    | S 6/6 (+ PE)                            | 6 - 8                                                                             | SW 4                                                     |
| <b>M 8 x 0.75</b>  | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 6/12                                  | 1.1 - 1.7                                                                         | SW 2                                                     |
|                    | S 8/0 (+ PE)                            | 6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )                              | SW 4                                                     |
| <b>M10 x 1</b>     | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 4/0 (Axial connection)                | 2 - 3                                                                             | SW 3                                                     |

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.