

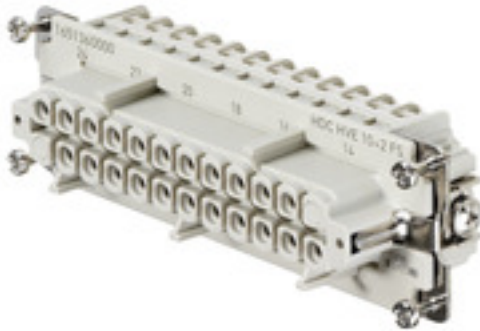
HDC HVE 10+2 FT CTH**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The HVE-series high-voltage inserts are equipped with two lagging contacts.

The wire connection level is designed as a crimp contact. Thus practically no servicing is required. In addition, a secure and permanent connection is established which is resistant to vibrations.

Number of poles: **12**

Rated current: **23 A**

Rated voltage: **830 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Tension clamp connection

General ordering data

Version	HDC insert, Female, 830 V, 20 A, Number of poles: 12, Tension-clamp connection, Size: 8
Order No.	1967260000
Type	HDC HVE 10+2 FT CTH
GTIN (EAN)	4032248661275
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Depth	111 mm	Depth (inches)	4.37 inch
Height	33 mm	Height (inches)	1.299 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	79.2 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	33 mm	Total length base	111 mm
Width	34 mm		

General data

BG	8	Colour	beige
Conductor cross-section	2.5 mm ²	Free from halogens	true
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 ¹⁰ Ω	Low smoke acc. DIN EN 45545-2	Yes
Material	Copper alloy	Number of poles	12
Number of power contacts	10	Number of signal contacts	2
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	20 A	Rated impulse voltage (DIN EN 61984)	8 kV
Rated voltage (DIN EN 61984)	830 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HVE	Size	8
Surface finish	Silver passivated	Type	Female
Type of connection	Tension-clamp connection	UL 94 flammability rating	V-0
Volume resistance	≤2 mΩ		

Connection data PE

Blade size, slotted (PE connection)	SD 0.8 x 4.0	Connection type PE	Screw connection
Fixing screw	M 4	Rated cross-section	4 mm ²
Stripping length PE connection	10 mm	Tightening torque, max. PE connection	1.5 Nm
Tightening torque, min. PE connection	1.2 Nm	Wire cross section, AWG (PE), max.	AWG 12
Wire cross section, AWG (PE), min.	AWG 20		

Version

BG	8	Blade size, slotted (screw connection)	SD 0.5 x 3.0
Conductor cross-section, max.	2.5 mm ²	Conductor cross-section, min.	0.25 mm ²
Material	Copper alloy	Size	8
Stripping length, rated connection	8 mm	Surface finish	Silver passivated
Type of connection	Tension-clamp connection	Volume resistance	≤2 mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 24
Wire connection cross section, finely stranded, max.	4 mm ²	Wire connection cross section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	4 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²
Wire cross-section, solid, max.	4 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Creation date May 16, 2025 2:35:33 AM CEST

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Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ETIM 10.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05
ECLASS 13.0	27-44-02-05	ECLASS 14.0	27-44-02-05
ECLASS 15.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

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Environmental Product Compliance

RoHS Compliance Status	Compliant with exemption
RoHS Exemption (if applicable/known)	6c
REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@2606c39c de.myview.objectmodel.impl.BlockImpl@699b3721 de.myview.objectmodel.impl.BlockImpl@6d857249 de.myview.objectmodel.impl.BlockImpl@5d614fa4 de.myview.objectmodel.impl.BlockImpl@4deb6db7 de.myview.objectmodel.impl.BlockImpl@7d797914 de.myview.objectmodel.impl.BlockImpl@3ba84bc8 de.myview.objectmodel.impl.BlockImpl@6c633f76 de.myview.objectmodel.impl.BlockImpl@7af37198 de.myview.objectmodel.impl.BlockImpl@4c74060b de.myview.objectmodel.impl.BlockImpl@35fbe246 de.myview.objectmodel.impl.BlockImpl@4096e300

Approvals

Approvals



Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319234/-T1z1mm-S800/
ROHS	Conform

Downloads

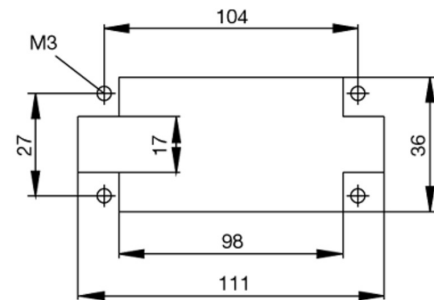
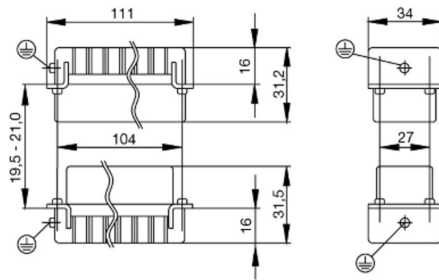
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.